

Machinelijst VDL Systems – Afdeling Plaatwerk



VDL SYSTEMS
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| LASERSNIJDEN, KNIPPEN EN PONSEN | | | | |
|--------------------------------------|-----------|------------|-----------|------------------|
| Lasersnijmachine | | Vermogen | Bereik | Plaatdikte |
| Bystronic Fiber 4020 & ByTrans Cross | 1x (2019) | 8 kW | 4000x2000 | RVS: 25; ALU: 25 |
| Trumpf TruLaser 3040 TruFlow 5000 | 1x (2012) | 5 kW | 4000x2000 | RVS: 20; ALU: 12 |
| Ponsmachine | | Drukkracht | Bereik | Plaatdikte |
| Trumpf TruPunch 1000 | 1x (2010) | 165 kN | 4000x1250 | 6,4 |
| Ponsknipmachine | | Drukkracht | Bereik | Plaatdikte |
| Geka 80/150 SD | 1x (1995) | 1500 kN | 40x14 | 13 |
| Slagschaar | | | Bereik | Plaatdikte |
| Safan HVS 310 10/13 | 1x (1988) | | 3100x1000 | 10 |

| PERSEN | | | | |
|--------------------------------|-----------|------------|--------|------------|
| Excenterpers | | Drukkracht | Bereik | Plaatdikte |
| Muller 800 kN EXP 80 semi-auto | 2x | 80 ton | - | 8 |
| Muller 350 kN EXP 35 semi-auto | 2x | 38 ton | - | 3,5 |
| Uithoekpers | | | | Plaatdikte |
| Euromac Multi 220/6 | 1x (1994) | | | 5 |

| AFBRAMEN | | | | |
|----------------------------------|-----------|-----------------|---------------------------------------|--|
| Afbraammachine | | Hoogte doorlaat | Maximale breedte | |
| Q-fin Fierde F1200-VS/4B | 1x (2016) | 165 | 1200 | |
| Q-fin Fierde F200-VS/B/B | 1x (2016) | 85 | 200 | |
| Ontbraamtrommel | | | Product | |
| Rössler R420 EC met droogtrommel | 1x (2009) | | Klein product: ontvetten en ontbramen | |

| KANTEN EN WALSEN | | | | | |
|-------------------------------------|-----------|---------|---------------|---------------------|------------|
| Kantbank | | Lengte | Aanslagbereik | Drukkracht | Plaatdikte |
| Bystronic Xpert 40 | 1x (2016) | 1060 | 500 | 40 ton | 12 |
| Bystronic 40T 5100 | 1x (2010) | 5000 | 1160 | 400 ton | 12 |
| Bystronic PR320T 3100PR IPC | 1x (2006) | 3000 | 1150 | 320 ton | 12 |
| Darley EHP 120 | 1x (2002) | 3000 | 850 | 120 ton | 12 |
| Darley EHP 150 | 1x (2000) | 4000 | 1300 | 150 ton | 12 |
| CNC-platenwals 4 rollen hydraulisch | | Breedte | Vermogen | Kleinste diameter | |
| MG M 2006 P | 1x (2016) | 2050 | 3 kW | 200 (plaatdikte: 6) | |
| Profielwalsmachine | | | Vermogen | Kleinste diameter | |
| SAF | 1x (2016) | | 4 kW | 50 | |

| PIJPBUIGEN | | | |
|-----------------|-----------|------------------------|-------------------|
| Pijpbuigmachine | | Maximale diameter buis | Maximale buighoek |
| CBC UNI 70C | 1x (2015) | 60 | 180° |